



**WINDOWSFACTORY**  
INNOVATIVE MANUFACTURER

## → IV78 EXTERIOR DOORS



Inward and outward opening exterior door profile system. Exterior door system has excellent thermal and sound insulation properties, high durability against rain and wind loads, high airtightness.

### Frame and sash materials

Length jointed pine.

Also available: American Oak, Sapelli, Meranti, Siberian Larch etc.

### Frame and sash thickness (embedment depth)

78 mm.

Aluminium and composite material doorstep.

### Glazing

24 mm - 42 mm thick glass packets.

Panelling – smooth or with decorative milled elements.

### Fittings

KFV locks, Baka hinges. Hidden or visible hinges.

Sash weight up to 180 kg.

Handles – Dieckmann, Hoppe, Fab&Fix, FSB etc.

### Finishing

Standard 20 lacquer shades and coating colours according to RAL and NCS catalogues. The finishing materials are eco-friendly and water-based.

Manufacturers – Sikkens and Teknos.

### Additional

Hidden and visible door closing mechanisms.

Electric catches, electric locks and access control systems.

Door heat transfer  $U_w$  coefficient  
(door size 1000x2100 and TGI gasket)

Glazing $W/(m^2K)$		Pine	Oak	Sound insulation
4/16/4/14/4	$U_g=0,6$	1,03	1,12	32dB
	$U_g=0,7$	1,08	1,17	33dB



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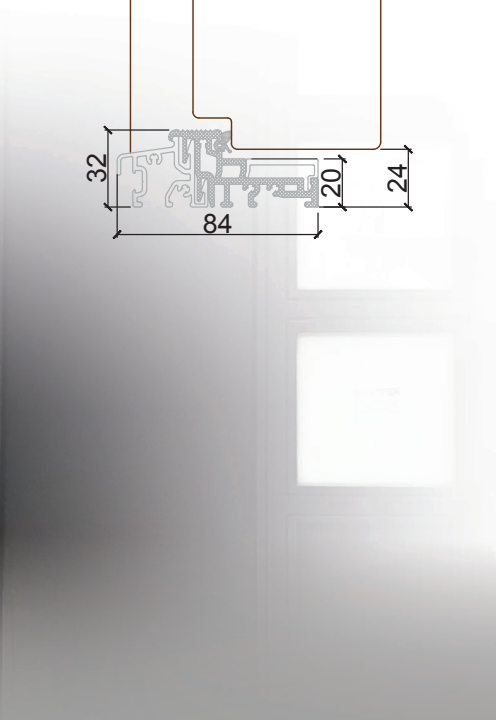
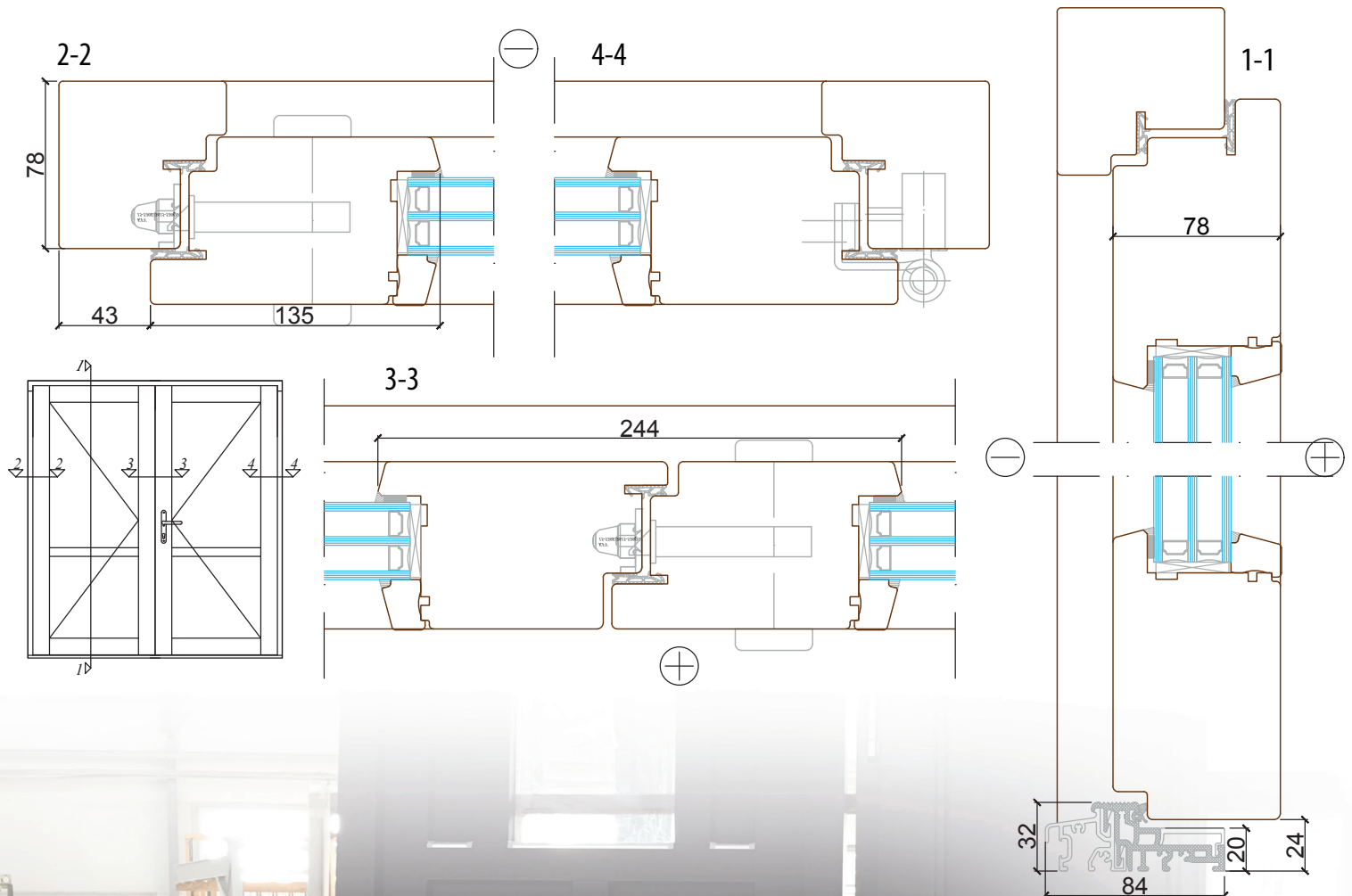


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# PRODUCTION OF WOODEN DOORS



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